



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2071
Job Sheet 191569



Part No: D2071

Job Qty: 15 pcs

Part Name: Cable Assembly - 32"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/4/19

Job Tracking No:

Due Date: 3/22/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV G IPP: D 04.11.26 Reformat; Revised Step 2 KJ/JLM IPP: E IPP Rev:F 08-12-15 rev.D as per dwg (ECN08-85p) DD VERF:EC IPP REV:G 11.01.19 AS PER DWG REV:E DD VERF:EC IPP REV:H 11.02.18 AS PER DWG REV:F DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	15 pcs	3/22/19	0.00	0.00		Purchasing - 1	APR 02 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	15 pcs	3/22/19	0.00	0.00		Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	APR 02 2019
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



Container No: S168487



Part: D2071

Job No: 191569

Serial No/Batch: S168487

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/02/19

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					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
120	QC 6	15 pcs	3/22/19	0.00 0.00	QC 6 - 42	
					QC 6 - 9	DAS
					QC 6 - 68	APR 03 2019 68
					QC 6 - 61	9-89
130	Packaging 3-1 - Stock - B4B	15 pcs	3/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	APR 04 2019
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
140	QC 21 - SA	15 pcs	3/22/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	DAS
					QC 21 - SA - 53	APR 04 2019

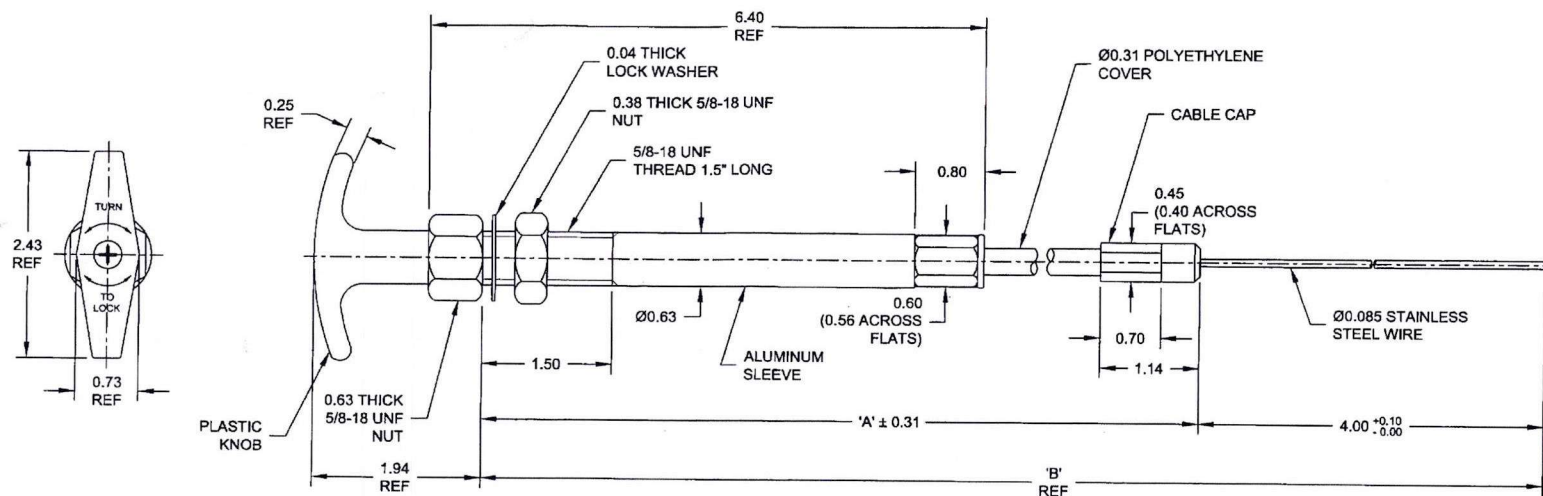
Part Op 100 - Purchasing - Issue P/O 042805. Purchase Part Number: 09-9400-69 ***ENSURE D2071 IS ENTERED
 Descriptions: AS P/N ALSO*** Possible Supplier: Wescon
 110 - Receive & Inspect for Damage & Mat'l Certs - Ensure Material Release Note is attached
 120 - QC6- All purchased or subcontracted products
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

CT x 15 19-3-5

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
09-9400-69	Cable Assembly D2071	15 pcs (1 ea)	100-Purchasing	568486
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	09-9400-69	15	0	0
Part Specifications				
Specifications could not be found.				

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SPECIFICATION CONTROL DRAWING



PUSH-PULL CONTROL, TURN TO LOCK, CABLE

DART P/N	LENGTH 'A'	LENGTH 'B' (LENGTH 'A' + 4.00)	SUPPLIER	SUPPLIER P/N	WEIGHT (lbs)
D2071	32.00	36	WESCON	09-9400-69	0.63
D2071-3	38.00	42		09-9400-68	0.68
D2071-5	36.00	40.00		09-9400-74	0.65

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER QSI.044 6.1 (FINE POINT-MARKER)
- 7) WEIGHT: PER TABLE

RELEASED
2012-03-30

DESIGN	CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. G
MFG. APPR.		D2071	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		CABLE	NTS
DATE	12.03.26	COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042805



Supplier: WES002-VU
Wescon Controls LLC
2533 S. West Street
Wichita, KS 67217 USA
Phone: 316-239-3300
Fax: 316-219-0306

PO No: PO042805

PO Date: 3/5/19

Due Date: 3/22/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: COD

Freight Terms:

Special Comments:

E-MAILED
MAR 07 2019

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	191569	09-9400-69	15 per order	Cable Assembly D2071	Firmed	-	3/22/19	15 pcs	0 pcs	15 pcs	\$24.75/pcs	\$371.25
Grand Total:												\$371.25

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

CL

Packing Slip Report



3/29/2019 10:32:36AM

From Warehouse: MAIN

Page: 1

From:

Packing Slip: 719,591

Wescon Controls LLC
2533 S. West St
Wichita, KS 67217
316-942-7266

Bill To: 43214
DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
CANADA
613-632-5200 (x0)

Ship To: 1
DART AEROSPACE
DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7 CA
9999999999

Order Contact:

Pack Date	Order#	Cust PO	Ship Via	Weight	Packages#
03/29/2019	C000841423	PO042805	FedEx International Economy	15.00	1
Line/Release	Item	UM	Qty Ordered	Qty To Pack	
1	D2071 09-9400-69 CONTROL REV-1/CR-G D2071	EA	15.00000000	15	

Notes:

Trigger	Dimensions	Box Type	Weight
	28x27x6	Lid Box	15.00 lbs.

Country of Origin
For The Goods Listed:
UNITED STATES OF AMERICA

WESCON CONTROLS
2533 West Street South
Wichita, KS 67217
(316) 942-7266

CERTIFICATE OF CONFORMANCE

Customer: Dart Aerospace LTD.
Customer Part Number: D2071 ✓
Customer Revision: G
Wescon Part Number: 09-9400-69
Wescon Revision: 1 ✓
Item Description: Control
Quantity: 15 ✓
Ship Date: _____
Purchase Order Number: PO042805 ✓
Lot Number: J62833

DAS
68
9-89

I certify that the items listed above have been inspected and tested, and conform to all specifications and requirements detailed in the contract or purchase order, and that inspection and test records are available on file.

Supplier Signature: C. Johns
Title: Inspector
Date: 3/29/2019

Revised: 10/1/2012